



SAFE KEEPER, 314 E. CANAL ST. MULBERRY, FL 33860



Safe Keeper

USER INSTRUCTION MANUAL

ROPE GRAB & VERTICAL LIFELINE (VLL)



**This instruction manual
applies to the following models:**

FAP3002-SK, FAP3201(50)-SK



This manual is intended to meet the Manufacturer's Instructions as recommended by ANSI Z359.1 & OSHA and should be used as part of an employee training program.

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Warning: This product is part of a fall arrest system. These instructions must be provided to the user of this equipment. The user must read and understand these instructions or have them explained to them before using this equipment. The user must read and follow the manufacturer's instructions for each component or part of the complete system. Manufacturer's instructions must be followed for proper use and maintenance of this product. Alterations or misuse of this product or failure to follow instructions may result in serious injury or death.

Important: If you have questions on the use, care, or suitability of this equipment for your application, contact Safe Keeper.

Important: Before using this equipment, record the product identification information from the ID label into the inspection and maintenance log in section 7 of this manual.

THIS INSTRUCTION MANUAL APPLIES TO THE FOLLOWING MODELS: FAP3002-SK, FAP3201(50)-SK

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Introduction

It is crucial that the authorized person/user of this fall protection equipment read and understand these instructions. In addition, it is the employer's responsibility to ensure that all users are trained in the proper use, inspection, and maintenance of fall protection equipment. Fall protection training should be an integral part of a comprehensive safety program.

Proper use of fall arrest systems can save lives and reduce the potential of serious injuries from a fall. The user must be aware that forces experienced during the arrest of a fall or prolonged suspension may cause bodily injury. Consult a physician if there is any question about the user's ability to use this product. Pregnant women and minors must not use this product.

Safe Keeper rope grabs are designed to protect working personnel from falls while allowing them freedom of movement. Rope grabs move easily up and down vertical lifelines yet lock instantly in the event of a free fall.

1.0 General Requirement

- All warnings and instructions shall be provided to authorized persons/users.
- All authorized persons/users must refer the regulations governing occupational safety, as well as applicable ANSI standards. Please refer to product labeling for information on specific OSHA regulations, and ANSI standards met by product.
- Proper precautions should always be taken to remove any obstructions, debris, material, or other recognized hazards from the work area that could cause injuries or interfere with the operation of the system.
- All equipment must be inspected before each use according to the manufacturer's instructions.
- All equipment should be inspected by a qualified person on a regular basis.
- To minimize the potential for accidental disengagement, a competent person must ensure system compatibility.
- Equipment must not be altered in any way. Repairs must be performed only by the manufacturer, or persons or entities authorized in writing by the manufacturer.
- Any product exhibiting deformities, unusual wear, or deterioration must be immediately discarded.
- Any equipment subject to a fall must be removed from service.
- The authorized person/user shall have a rescue plan and the means at hand to implement it when using this equipment.
- Never use fall protection equipment for purposes other than those for which it was designed. Fall protection equipment should never be used for towing or hoisting.
- All synthetic material must be protected from slag, hot sparks, open flames, or other heat sources. The use of heat resistant materials is recommended in these applications.
- Never use natural materials (manila, cotton, etc.) as part of a fall protection system.
- Environmental hazards should be considered when selecting fall protection equipment. Equipment must not be exposed to chemicals which may produce a harmful effect. Polyester should be used in certain chemical or acidic environments. Use in highly corrosive or caustic environments dictates a more frequent inspection and servicing program to ensure the integrity of the device is maintained. Contact Safe Keeper Technical Services if in doubt.
- Do not allow equipment to come in contact with anything that will damage it including, but not limited to, sharp, abrasive, rough or high- temperature surfaces, welding, heat sources, electrical hazards, or moving machinery.
- Always check for obstructions below the work area to make sure potential fall path is clear.
- Allow adequate fall clearance below the work surface.
- Never remove product labels, which include important warnings and information for the authorized person/user.

1.1 Warning and Limitations

Rope Grabs

- For use by ONE person only. Maximum capacity is 310 lbs. (140.6 kg), including tools. – DO NOT EXCEED THIS WEIGHT.
- Do not use if any part of the device appears to be damaged.
- Do not attempt to service the device or alter it in any way.
- Attach the device to appropriate vertical lifelines only. The Safe Keeper rope grabs works best with Safe Keeper lifeline.

- Use of this product is not suitable when the user is positioned on an unstable surface, fine grain material, or particulate solids such as sand or coal.
- Maximum arrest distance: 54 inch

Vertical Lifelines

- For use by ONE person only. Safe Keeper vertical lifelines have a minimum tensile strength of 6000 lbs. (27kN). [OSHA requires a minimum tensile strength of 5,000 lbs. (22.2kN).]
- Lifelines must be kept clean.
- Never allow the lifeline to become slack or to pass under or entwine around arms, legs, neck, or any other obstacle.
- Do not tie knots in lifelines.
- Lifelines must be attached independently of the working surface and anchored above the user to prevent a swing fall.
- Elastic elongation of no more than 22% at 8kN load.

System

- A competent person must ensure the compatibility of all connections and that of the system.
- Do not use the system if the device does not lock onto the lifeline or if any component in the system does not operate properly.
- The device and lifeline should be installed and used in such a manner as to reduce the potential for a swing fall.
- Allow sufficient clearance in the event of a free fall. For synthetic rope lifelines, add 1ft. (.3m) of fall clearance for each 20 feet (6m) of rope above the connection point. If a shock absorber is used, you must also allow for an additional 3-1/2 ft. (1.06m) maximum elongation.
- System must be rigged to limit the free fall distance to 6 feet (1.8m) or less.

2.0 System Compatibility

Safe Keeper rope grabs and vertical lifelines are designed for use with Safe Keeper approved components. Substitution or replacement with non-approved component combinations or subsystems or both may affect or interfere with the safe function of each other and endanger the compatibility within the system. This incompatibility may affect the reliability and safety of the total system.

Always use Safe Keeper rope grabs with specified Safe Keeper vertical lifelines with a minimum tensile strength of 6000 lbs. (27kN).

Model of lifeline	Model of Rope Grab Assembly	Description	Material
FAP3201(50)-SK	FAP3002-SK	PP rope with 6ft. shock pack assembled with rope grab.	For Rope: Poly Propylene For Metal: Alloy Steel

3.0 Making Connection

Connecting to the Anchorage

Safe Keeper vertical lifelines are designed to be used by one person only (max 130lbs including all its materials and tools).

The vertical lifeline must be attached to an anchor point capable of supporting 5,000 lbs. (22.2kN) per worker or meet OSHA 1926.502 requirements for a safety factor of two. Anchorage requirements based on ANSI are as follows:

- For fall arrest systems, anchorages must withstand a static load of 5,000 lbs. (22.2kN) for non-certified anchorages or two times the maximum arresting force for certified anchorages.
- When more than one personal fall arrest system is attached to an anchorage, the above anchorage strengths must be multiplied by the number of personal fall arrest systems attached to the anchorage.

Make sure connections are compatible in regards to size, strength, and shape. Never use an anchor point which will not allow snap hook or carabiner keeper to close and lock, or which is capable of causing a load to be applied to the keeper. Rope grabs are connected to the vertical lifeline as per section 4.0, Installation.

Connecting to the Body Wear

Rope grabs should be connected to either the back D-ring on the full-body harness using an approved lanyard, or to the front chest D-ring on the full-body harness using a connector, such as a locking carabiner.

(According to ANSI standards, a front D-ring attachment element may be used for fall arrest only in applications where the personal fall arrest system limits the maximum free fall distance to 2 ft. (0.6m) and limits the maximum arrest force to 900 lbs. (4.0kN).

4.0 Specific Marking Requirement

Safe Keeper Connectors are marked to identify the following:

- Year of manufacture
- Manufacturer's identification
- Part number
- Load rating for the major axis of the connector stamped or otherwise permanently marked on the device.
- Load rating for gate stamped or otherwise permanently marked on the gate mechanism.
- Marking for connectors shall be sufficient to provide traceability.
- For connectors that are non-integral, include the standard number ANSI Z359.1:2007 or higher.

5.0 Installation

Safe Keeper supplies already installed lifelines with Rope Grabs. To use user needs to anchor the snap hook end of lifeline to suitable anchorage and attach the snap hook end of the rope grab assembly to the front mounted attachment of the Harness.

Warning: NEVER attach the device on the lifeline with the arrow pointing down- ward; it will not lock onto the lifeline should a fall occur.

Fig. 1 - Model FAP3002-SK



6.0 Usage

The Lifeline shall be always used along with its rope grab assembly and an energy absorbing mechanism shall be assembled with either the life line or the rope grab assembly.

The product shall be used by trained personal or under supervision of competent personal.

The snap hook end of the life line should be connected to the anchor (anchor selection must be done with relative normative reference).

The Snap hook end of the Rope grab assembly shall be attached to the user's front mounted attachment point of the Full body harness.

Safe Keeper supplies lifelines already assembled with Rope grab assembly having energy absorption mechanism. If user needs to assemble both products, it should be done by only authorized personal only. Pictures shown above are for reference only.

7.0 Inspection and Maintenance

Safe Keeper rope grabs and vertical lifelines are designed for today's rugged work environments.

To maintain their service life and high performance, system components should be inspected frequently. Inspect each product thoroughly before each use. Regular inspection by a competent person for wear, damage or corrosion should be a part of your safety program.

7.1 Inspection

Frequency:

Before each use visually inspect the equipment.

The lanyard must be inspected by a competent person other than the user at least annually. Record the results of each inspection in the inspection log.

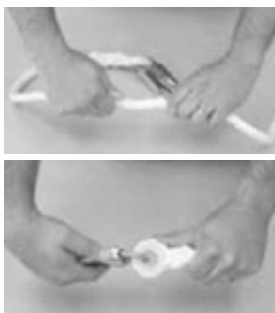
Rope Grabs:

- Inspect for physical damage, cracks, wear and corrosion.
- Check cam and springs for damage or loss of tension.
- Check pawl and locking mechanism.
- Be sure that all parts move freely without hesitation.
- Check rivets for damage, cracks, wear or corrosion.
- Inspect for malfunctioning components, broken or missing springs.



Vertical Lifelines

- Rope Lifelines: Rotation of the rope lifeline while inspecting from end-to-end will bring to light any fuzzy, worn, broken or cut fibers. Weakened areas from extreme loads will appear as a noticeable change in original diameter. The rope diameter should be uniform throughout, following a short break-in period.
- Snap Hooks/carabiners: Inspect closely for hook and eye distortions, cracks, corrosion, or pitted surfaces. The keeper (latch) should seat into the nose without binding and should not be distorted or obstructed. The keeper spring should exert sufficient force to firmly close the keeper. Keeper locks must prevent the keeper from opening when the keeper closes.
- Thimbles: The thimble must be firmly seated in the eye of the splice, and the splice should have no loose or cut strands. The edges of the thimble must be free of sharp edges, distortion, or cracks.



If inspection reveals a defect in condition, remove the device from service. Always remove from service any equipment subject to a fall. Products removed from service should be disposed of in a manner that prevents inadvertent further use.

7.2 Types of Material Damage

HEAT		MOLTEN METAL OR FLAME	
In excessive heat, rope/ webbing becomes brittle and has a shriveled brownish appearance. Fibers will break when flexed. Should not be used above 180°F.	Change in color usually appearing as a brownish smear or smudge. Transverse cracks when rope/ webbing is bent over a mandrel. Loss of elasticity in rope/ webbing.	Rope/webbing strands fuse together. Hard shiny spots. Hard and brittle feel.	Paint which penetrates and dries restricts movement of fibers. Drying agents and solvents in some paints will appear as chemical damage.

Contact Safe Keeper if you have any questions about the above chart.

7.3 Maintenance

Cleaning and Storage:

Basic care of all Safe Keeper Fall Protection equipment will prolong the durable life and will contribute toward the performance of its vital safety function. Clean the equipment to remove any dirt, corrosives, or contaminants. Store in a clean, dry area, free of exposure to fumes or corrosive elements. Avoid excessive heat, steam, or long periods of sunlight.

Servicing:

A record log of all inspection dates for this device must be maintained. Safe Keeper rope grabs and wire rope grabs are not repairable and should be replaced if damaged. This system and all components must be taken out of service if subjected to fall arrest forces. Contact Safe Keeper if you have any questions.

Inspection & Maintenance Log

EQUIPMENT RECORD				
Product:				
Model & Type/Identification		Trade Name	Identification Number	
Manufacturer		Address	Tel, fax, email and website	
Year of manufacture/life expiry date		Purchase date	Date first put into use	
Other relevant information (e.g. document number)				
PERIODIC EXAMINATION AND REPAIR HISTORY				
Date	Reason for entry (periodic examination or repair)	Defects noted, repairs carried out and other relevant information	Name and signature of competent person	Periodic examination next due date

8.0 Training:

- A vertical lifeline shall be securely attached to and suspended freely from its anchorage connection and not contact any structure or other objects, which could adversely affect its integrity or its function. Vertical lifelines shall be protected from abrasion or other damage (i.e., heat, welding slag, electrical, chemicals etc.) that may occur from suspension over or along a structural member. In order to stabilize the lower end of the lifeline, it shall be rigged with a weight or other provision specified by the manufacturer of the associated fall arrester. The VLL shall be extended to or below the lowest level to which the authorized person is expected to travel. A stop specified by the manufacturer of the fall arrester shall be installed to prevent the fall arrester from accidentally coming off the lifeline.
- The competent person shall check the vertical lifeline to assure that it is of the correct size and construction for use with the intended fall arrester.
- Fall arresters shall be installed in the proper direction on the VLL in accordance with the manufacturer's instructions.
- Authorized persons and users shall be trained by a competent person trainer to inspect, use, store and maintain the equipment according to the requirements of this standard and the manufacturers' instructions.
- Training shall address inspections performed prior to use of the equipment and include the manufacturers' recommendations for inspection.
- Training shall be provided in proper use of the equipment and include:
 - How to use the equipment.
 - How to estimate and limit the maximum arresting force to acceptable limits for the PFAS.
 - Proper methods of donning, adjusting, and interconnecting of the equipment.

- Proper attachment locations on the equipment.
- Intended function and performance characteristics for each item of equipment.
- Proper attachment methods including compatibility of the sizes of snap hooks, D-rings, and other connections to reduce the probability of accidental disengagement.
- How to determine free fall distance and total fall distance.
- What to do after a fall protect the user from injury.
- Emergency rescue planning and execution to include.
- Methods of rescue.
- Rescue personnel availability.
- Type of equipment available for rescue and effective means to summon rescue personnel.
- Drilling of rescue personnel in rescue and evacuation procedures.
- Training in maintenance procedures shall include those issue set forth in the manufacturer's instruction.
- Training in proper storage techniques shall be provided in accordance with the manufacturer's recommendations.
- Training through practical demonstration shall be provided each user when:
 - Initially donning or using equipment
 - A component is changed
 - First approaching a condition of use
 - Encountering special conditions
- Periodic assessment of the effectiveness of user training shall be conducted at least annually by a competent person and the need for more training and retraining determined.
- Training shall address inspections performed prior to each use of the equipment and include the manufacturer's recommendations for inspection.
- Training shall be provided in the selection and use of fall protection equipment including:
 - Hands-on equipment training including climbing and workplace task situations.
- Training shall be provided by practical demonstration on how to properly use the equipment before authorized persons are exposed to fall hazards. The training shall include the following topics:
 - First approaching a condition of use.
 - Encountering special conditions.
 - How to use the equipment.
 - How to estimate and limit the maximum arresting force to acceptable limits for the PFAS.
 - Proper methods of donning, adjusting, and interconnecting of the equipment.
 - Proper attachment locations on the equipment.
 - Intended function and performance characteristics of each item of equipment.
 - Proper attachment methods including compatibility of the sizes of the snaphooks, D-Ring, and other connections to reduce the probability of accidental disengagement.
 - What to do after a fall to protect the authorized person from injury.
 - Emergency rescue planning and execution to include:
 - Preplanning of rescue.
 - Methods of rescue.
 - Rescue personnel availability.
 - Type of equipment for rescue and effective means to summon rescue personnel.
 - Drilling of rescue personnel in rescue and evacuation procedures.
- The competent person trainer shall include many different methods of training the authorized persons. The training shall include lectures, videos, demonstration, and hands-on types of training on the equipment and their intended type of usage. The competent person trainer shall keep the training records of the trained authorized persons for at least ten

years.

- Training shall be communicated to the authorized person in a multimedia format and in a language that they have a working knowledge, usually their first or second natural language.
- Periodic assessment of the effectiveness of the authorized person training shall be conducted at least annually by a competent person and/or competent person trainer and the need for more training and retraining determined. Retraining shall also be performed whenever there is reason to believe that the authorized person is inadequately trained or when work equipment or workplace conditions change.
- Competent person trainers and qualified person trainers shall have current knowledge of fall protection methods, issues, and practices, and shall maintain this current knowledge through practice, experience, or education.

8.0 Product Identification

All Safe Keeper rope grabs and vertical lifelines include this instruction manual. Special order and custom product model numbers may not be listed. New model numbers will be added in the next printing of this manual. If there is any doubt as to whether this instruction manual applies to your particular product, please contact Safe Keeper.



Label for Shock Pack (Front Side)

<p>Warning: User Capacity Range 130-310 lbs.</p> <p>6ft. 900lbs.</p> <p>Maximum Free Fall Average Arresting Force Free Fall Distance 48" Forces may increase when cold and/or wet Read Instructions Before Use</p>	<p>Model : FAP3002-SK Date of Mfg. : MM/YYYY Serial No. : XXXX Material : Nylon; Polyester; Steel Standard : ANSI Z359.1:2007</p> <p>Avoid contact with sharp edge and abrasive surface. Make compatible connections only. To be used with 5/8" rope.</p>
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Label for Shock Pack (at Bottom)

	<p>Serial # XXXXX Batch # XXXXX</p>		<p>Product #: FAP3201(50)-SK Lifeline Length: 50 ft. Date of Manufacture: MM/YYYY</p> <p>PRIOR TO USE: Read and understand manufacturer's instructions included with equipment at time of shipment from manufacturer. WARNING: Failure to follow instructions included at time of shipment can result in serious injury or death. Worker weight capacity (including all equipment): 130-310 lbs. Shock absorber length: 12". MAXIMUM combined length of shock absorber and any additional lanyard extension between fall arrester and harness: 36". All connections must be selected by a Competent Person, and be compatible with this equipment. See instructions for proper attachment methods and installation procedure. Eliminate all risk of lower end termination. PRIOR TO USE: Inspect for all potential damage including, but not limited to: rips, tears, fraying, deformation, alteration, broken stitching, and corrosion, that might compromise the equipment in the event of a fall. Avoid contact with sharp and abrasive edges. Lifelines are constructed of 5/8" poly blend rope. Shock absorber made from nylon. Compliant with all OSHA 1910 Subpart M, ANSI Z359.1-2007 regulations. DO NOT REMOVE THIS TAG! Made in India</p>
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Vinyl Tag Label for the Tagline (Front Side)

<p>USER MUST INSPECT BEFORE EACH USE. Competent Person to inspect and initial at least every 6 months. Date of First Use (please complete): _____ Service life of product is 5 years from date of First Use.</p> <table border="1"> <tr> <th>YR</th> <th>J</th> <th>F</th> <th>M</th> <th>A</th> <th>M</th> <th>J</th> <th>J</th> <th>A</th> <th>S</th> <th>O</th> <th>N</th> <th>D</th> </tr> <tr><td> </td><td> </td><td> </td><td> </td><td> </td><td> </td><td> </td><td> </td><td> </td><td> </td><td> </td><td> </td><td> </td></tr> <tr><td> </td><td> </td><td> </td><td> </td><td> </td><td> </td><td> </td><td> </td><td> </td><td> </td><td> </td><td> </td><td> </td></tr> <tr><td> </td><td> </td><td> </td><td> </td><td> </td><td> </td><td> </td><td> </td><td> </td><td> </td><td> </td><td> </td><td> </td></tr> <tr><td> </td><td> </td><td> </td><td> </td><td> </td><td> </td><td> </td><td> </td><td> </td><td> </td><td> </td><td> </td><td> </td></tr> </table>	YR	J	F	M	A	M	J	J	A	S	O	N	D																																																					
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Vinyl Tag Label for the Tagline (Back Side)